

Fuel Nozzle



Section	Accessories
ATA chapter	73-13-41
Check & Test Total Time	14 (days)
Overhaul Total Time	21 (days)
Quantity (min)	10 Each

V2500

Part Numbers

2A0994	2A1637	2A3453	2A2250	2A3448
--------	--------	--------	--------	--------

Repair Code	Repair No.	Repair Description	Price per Each
-------------	------------	--------------------	----------------

10

CHECK & TEST

CI

Incoming Reival Acceptance
 Visual Check to Detect the Defects
 External Cleaning
 Check (Include Visual Inspection, Dimential Inspection)
 Performing Functional Test
 Issue of Certificate
 Preservation & Vacuum Packing.

20

OVERHAUL

Incoming Reival Acceptance
 Disassembly
 Ultrasonic Cleaning

Check (Include Visual Inspection, Dimential Inspection)

02 Remove And Install, Or Replace The Fuel Strainer Element And Or Metering Plug

03 Repair The Mounting Flange Sealing Face

04 Repair The Fuel Inlet Fitting Conical Seat

- Missing Parts Replacement*

- Assembly

- Performing Functional Test

- Issue of Certificate

- Preservation & Vacuum Packing.

20

OVERHAUL

Overhaul Plus:

05 Weld Repair The Fairing Cracks*

06 Replace The Hardface On The Outer Swirler

07 Replace The End Cap Heatshield

08 Replace The Fairing*

09 Replace The Outer Air Swirler*

10 Weld Repair The Cracks On The Inner Heat Shield*

11 Replace The Fuel Inlet Fitting And Insert*

12 Locally Fabricate And Replace The End Cap Heatshield

NOTE1: Material Replacement

Replacement with new material will be charged according OEM current list price plus a handling charge of 15%.

NOTE2: *If Required