

Fuel Nozzle



Section	Accessories
ATA chapter	73-11-42 , 73-11-43
Check & Test Total Time	14 (days)
Overhaul Total Time	21 (days)
Quantity (min)	10 Each

CFM56

Part Numbers

Parker:6810184M10 GE:9321M92G10	Parker:6840023M7 GE:1317M47G07	PARKER:6840023E18 GE:1317M47G18	Woodward:508P270-28 GE:1317M33G28	Woodward:508P270-37 GE:1317M33G37
Parker:6810184M30 GE:9321M92G30	Parker:6840023M8 GE:1317M47G08	Woodward:508P270-08 GE:1317M33G08	Woodward:508P270-29 GE:1317M33G29	Woodward:508P270-38 GE:1317M33G38
Parker:6810184M33 GE:9321M92G33	Parker:6840023M9 GE:1317M47G09	Woodward:508P270-10 GE:1317M33G10	Woodward:508P270-30 GE:1317M33G30	Woodward:508P270-39 GE:1317M33G39
Parker:6810184M36 GE:9321M92G36	Parker:6840023M10 GE:1317M47G10	Woodward:508P270-14 GE:1317M33G14	Woodward:508P270-31 GE:1317M33G31	Woodward:508P270-40 GE:1317M33G40
Parker:6810184M37 GE:9321M92G37	PARKER: 6840023E14	Woodward:508P270-16 GE:1317M33G16	Woodward:508P270-32 GE:1317M33G32	Woodward:508P270-41 GE:1317M33G41
Parker:6840023M1 GE:1317M47G01	PARKER: 6840023E15	Woodward:508P270-18 GE:1317M33G18	Woodward:508P270-33 GE:1317M33G33	Woodward:508P270-42 GE:1317M33G42
Parker:6840023M2 GE:1317M47G02	PARKER: 6840023E16	Woodward:508P270-20 GE:1317M33G20	Woodward:508P270-34 GE:1317M33G34	Woodward:508P270-43 GE:1317M33G43
Parker:6840023M3 GE:1317M47G03	PARKER: 6840023E17	Woodward:508P270-27 GE:1317M33G27	Woodward:508P270-36 GE:1317M33G36	Woodward:508P270-44 GE:1317M33G44
Woodward:508P270-45 GE:1317M33G45				

Repair Code	Repair No.	Repair Description	Price per Each
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CHECK & TEST

CI

Incoming Receiving Acceptance
 Visual Check to Detect the Defects
 External Cleaning
 Check (Include Visual Inspection, Dimensional Inspection)
 Performing Functional Test
 Issue of Certificate
 Preservation & Vacuum Packing.

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OVERHAUL

		Incoming Receiving Acceptance		
		Disassembly		
		Ultrasonic Cleaning		
		Visual Check		
	01	Repair Threads		
	02	Lapping and Polishing Repairs		
	03	Remove Burrs or Raised Metal		
	04	Repair Defective External Weld		
	05	Weld Buildup for Short Components		
	06	Flange Repair		
	07	Main Housing Repair		
	08	Special Clean		
	-	Repair Damaged Threads*		
	-	Repair Damaged Seal Surfaces*		

	-	Repair Damaged Locating Sleeve (Replacement) *		
	-	Removal Of Burrs or Rased Metal*		
	-	Polish Swirler Assembly*		
	-	O-Ring, Helicoil Insert, Restrictor, Missing Parts Replacement*		
	-	Assembly		
	-	Performing Functional Test		
	-	Issue Of Issue of Certificate		
	-	Preservation & Vacuum Packing.		
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NOTE1: Material Replacement

Replacement with new material will be charged according OEM current list price plus a handling charge of 15%.

NOTE2: *If Required