

Fuel Nozzle



Section	Accessories
ATA chapter	73-13-05
Check & Test Total Time	14 (days)
Overhaul Total Time	21 (days)
Quantity (min)	10 Each

CF6-50

Part Numbers

Parker:6720117 GE:9016M21P14	Parker:6730012M36 GE:9016M21P36	Parker:6730019M6 GE:9119M27P06	Parker:6730019M25 GE:9119M27P25	Parker:6740281E36 GE:9119M60P36	Parker:6810166E28 GE:9331M72P28
Parker:6720118 GE:9016M21P15	Parker:6730012M37 GE:9016M21P37	Parker:6730019M11 GE:9119M27P11	Parker:6740281M7 GE:9119M60P07	Parker:6810166E4 GE:9331M72P04	Parker:6810166E29 GE:9331M72P29
Parker:6730011 GE:9016M21P18	Parker:6730012M38 GE:9016M21P38	Parker:6730019M12 GE:9119M27P12	Parker:6740281M8 GE:9119M60P08	Parker:6810166M1 GE:9331M72P01	Parker:6810166E30 GE:9331M72P30
Parker:6730012 GE:9016M21P19	Parker:6730012M39 GE:9016M21P39	Parker:6730019M13 GE:9119M27P13	Parker:6740281M9 GE:9119M60P09	Parker:6810166M2 GE:9331M72P02	Parker:6810166E31 GE:9331M72P31
Parker:6730012M22 GE:9016M21P22	Parker:6730012M40 GE:9016M21P40	Parker:6730019M14 GE:9119M27P14	Parker:6740281M18 GE:9119M60P18	Parker:6810166M5 GE:9331M72P05	Parker:6810166E32 GE:9331M72P32
Parker:6730012M23 GE:9016M21P23	Parker:6730012M41 GE:9016M21P41	Parker:6730019M15 GE:9119M27P15	Parker:6740281M19 GE:9119M60P19	Parker:6810166M6 GE:9331M72P06	Parker:6810166E33 GE:9331M72P33
Parker:6730012M24 GE:9016M21P24	Parker:6730012M42 GE:9016M21P42	Parker:6730019M16 GE:9119M27P16	Parker:6740281M21 GE:9119M60P21	Parker:6810166M14 GE:9331M72P14	Parker:6810166E34 GE:9331M72P34
Parker:6730012M25 GE:9016M21P25	Parker:6730012M43 GE:9016M21P43	Parker:6730019M17 GE:9119M27P17	Parker:6740281M23 GE:9119M60P23	Parker:6810166M20 GE:9331M72P20	Parker:6810166E35 GE:9331M72P35
Parker:6730012M29 GE:9016M21P29	Parker:6730012M44 GE:9016M21P44	Parker:6730019M18 GE:9119M27P18	Parker:6740281M24 GE:9119M60P24	Parker:6810166M21 GE:9331M72P21	Parker:6810166E36 GE:9331M72P36
Parker:6730012M30 GE:9016M21P30	Parker:6730012M45 GE:9016M21P45	Parker:6730019M19 GE:9119M27P19	Parker:6740281E32 GE:9119M60P32	Parker:6810166M22 GE:9331M72P22	Parker:6810166E37 GE:9331M72P37
Parker:6730012M31 GE:9016M21P31	Parker:6730012M46 GE:9016M21P46	Parker:6730019M20 GE:9119M27P20	Parker:6740281E33 GE:9119M60P33	Parker:6810166M23 GE:9331M72P23	Parker:6810166E38 GE:9331M72P38
Parker:6730012M32 GE:9016M21P32	Parker:6730012M47 GE:9016M21P47	Parker:6730019M21 GE:9119M27P21	Parker:6740281E34 GE:9119M60P34	Parker:6810166M24 GE:9331M72P24	Parker:6810166E39 GE:9331M72P39
Parker:6730012M33 GE:9016M21P33	Parker:6730012M48 GE:9016M21P48	Parker:6730019M22 GE:9119M27P22	Parker:6740281E29 GE:9119M60P29	Parker:6810166E25 GE:9331M72P25	Parker:6810166E40 GE:9331M72P40
Parker:6730012M34 GE:9016M21P34	Parker:6730019M4 GE:9119M27P04	Parker:6730019M23 GE:9119M27P23	Parker:6740281E31 GE:9119M60P31	Parker:6810166E26 GE:9331M72P26	Parker:6810166E41 GE:9331M72P41
Parker:6730012M35 GE:9016M21P35	Parker:6730019M5 GE:9119M27P05	Parker:6730019M24 GE:9119M27P24	Parker:6740281E35 GE:9119M60P35	Parker:6810166E27 GE:9331M72P27	Parker:6810166E42 GE:9331M72P42
Parker:6810166E43 GE:9331M72P43					

Repair Code
10

Repair No.

Repair Description

Price per Each

CHECK & TEST

Cl

Incoming Receiving Acceptance
Visual Check to Detect the Defects
External Cleaning
Check (Include Visual Inspection, Dimensional Inspection, FPI)
Performing Functional Test

Issue of Certificate
Preservation & Vacuum Packing.

20	OVERHAUL	
		Incoming Receiving Acceptance
		Disassembly
		Ultrasonic Cleaning
		Check (Include Visual Inspection, Dimensional Inspection, FPI)
	01	REMACHINE AND REPAIR PRIMARY BODY
	02	MACHINE GAS HOLE IN PRIMARY BODY
	03	REMACHINE AND REPAIR SHROUD/SECONDARY BODY
	04	FLAME SPRAY SHROUD/SECONDARY BODY
	05	PRIMARY BODY AND SHROUD/SECONDARY BODY MATCH
	06	FITTING REPLACEMENT
	07	REWORK FOOTED CONNECTOR AND FITTING
	08	REWORK FOOTLESS CONNECTOR AND FITTING
	09	REWORK FOOTED CONNECTOR AND FITTING TO FOOTLESS CONFIGURATION
	10	REWORK FOOTED SUPPORT FOR FOOTLESS CONNECTOR CONVERSION
	11	SUPPORT CONVERSION; ADD ANTI-ROTATION PIN HOLE
	12	VALVE ADAPTER REPLACEMENT
	13	SUPPORT REPAIR
	14	LOCATING PIN/PRIMARY TUBE REPLACEMENT
	15	VALVE LINER REPAIR
	16	STRAIGHTEN PRIMARY TUBE
	17	REPAIR LOCKWIRE HOLE
	18	REMOVE SHROUD/SECONDARY BODY FROM NOZZLE ASSEMBLY
	19	WELD BUILDUP FOR COMPONENTS
	20	REPLACE PRIMARY ADAPTER IN SUPPORT
	21	REPAIR THREADS
	22	LAPPING AND POLISHING REPAIRS
	23	REMOVE RAISED METAL
	24	BENCH REPAIR (GRIND, ETCH FOR ZYGLO, ECT.)
	25	REPAIR DEFECTIVE WELD
	26	RECOMMENDED REPAIR PROCEDURE FOR MATCHING SHROUD AND SECONDARY TO PRIMARY REPLACEMENT
	27	REPLACE HEAT SHIELD
	-	Missing Parts Replacement*
	-	Assembly
	-	Performing Functional Test
	-	Issue of Certificate
	-	Preservation & Vacuum Packing.

NOTE1: Material Replacement

Replacement with new material will be charged according OEM current list price plus a handling charge of 15%.

NOTE2: *If Required