

Fuel Nozzle



Section	Accessories
ATA chapter	73-11-47
Check & Test Total Time	14 (days)
Overhaul Total Time	21 (days)
Quantity (min)	10 Each

CF6-80

Part Numbers

Parker:1968M49P03 PN: 6980200E3	Parker:1968M49P11 PN: 6980200E11	Parker:1968M49P10 PN: 6980200E10	Parker:1968M49P09 PN: 6980200E9	Parker:1968M49P05 PN: 6980200E5
Parker:1968M49P04 PN: 6980200E4	Parker:1968M49P08 PN: 6980200E8	Parker:1968M49P07 PN: 6980200E7	Parker:1968M49P06 PN: 6980200E6	

Repair Code	Repair No.	Repair Description	Price per Each
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10		CHECK & TEST	
	C1	Incoming Receiving Acceptance Visual Check to Detect the Defects External Cleaning Check (Include Visual Inspection, Dimensional Inspection, FPI) Performing Functional Test Issue of Certificate Preservation & Vacuum Packing.	

20 OVERHAUL

	-	Incoming Receiving Acceptance	
	-	Disassembly	
	-	Ultrasonic Cleaning	
	-	Check (Include Visual Inspection, Dimensional Inspection, FPI)	
	01	REPAIR DEFECTIVE WELD	
	02	RE MACHINE COVER END OF SUPPORT	
	03	RE MACHINE CONNECTOR	
	04	REMOVAL OF METERING SET AND RE MACHINE OF SUPPORT TIP END	
	05	REPAIR PRIMARY BODY	
	06	MACHINE COVER AND ELBOW OR COVER AND FITTING - SUPPORT END	
	07	MACHINE COVER AND ELBOW - CONNECTOR END	
	08	SHROUD AND SECONDARY BODY REPAIR	
	09	REPAIR DEFECTIVE THREADS	
	10	REPLACE FITTING	
	11	REPLACE FITTING	
	12	VALVE CARTRIDGE POLISHING	
	13	FLANGE REPAIR	
	14	REPLACE COVER/ELBOW ASSEMBLY	
	15	REPAIR DEFECTIVE WELD	
	16	RECOMMENDED REPAIR PROCEDURE FOR MATCHING SHROUD AND SECONDARY TO PRIMARY REPLACEMENT	
	17	REPAIR FUEL NOZZLE AND INLET STRAINER	
	18	PRIMARY ADAPTER REPLACEMENT	

-	Missing Parts Replacement*
-	Assembly
-	Performing Functional Test
-	Issue of Certificate
-	Preservation & Vacuum Packing.

NOTE1: Material Replacement

Replacement with new material will be charged according OEM current list price plus a handling charge of 15%.

NOTE2: *If Required