Fuel Nozzle





Section	Accessories
ATA chapter	73-15-01
Check & Test Total Time	14 (days)
Overhaul Total Time	21 (days)
Quantity (min)	10 Each

LF-Manifold

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 Delevan:37112
 Delevan:46795
 Delevan:48207

 Honeywell:2-300-677-04
 Honeywell:2-300-677-06
 Honeywell:2-310-011-01

 Delevan:56520
 Delevan:59117
 Delevan:152805

 Honeywell:2-310-071-01
 Honeywell:2-310-098-01
 Honeywell:2-310-213-01

Repair Code	Repair No.	Repair Description	Price per Each
10		CHECK & TEST	

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Incoming Receival Acceptance Visual Check to Detect the Defects External Cleaning

Check (Include Visual Inspection, Dimential Inspection, FPI)

Performing Functional Test Issue of Certificate

Preservation & Vacuum Packing.

20		<u>OVERHAUL</u>
	-	Incoming Receival Acceptance
	-	Disassembly
	-	Ultrasonic Cleaning
	-	Check (Include Visual Inspection, Dimential Inspection, FPI)
	01	Repair of Primary and Secondary seal surfaces
	02	Primary Seal Surface to Flange Dimensional Requirements
	03	Correct undersize dimension
	04	Damage on Air Cap
	05	Machining Dimensions for Removal of Air Cap
	06	Repair damage to threads
	07	Correct high primary flow rate
	08	Polishing of Exit Orifice
	09	Down Calibration of Secondary
	10	Correct low secondary flow rate
	-	Missing Parts Replacement*
	-	Assembly
	-	Performing Functional Test
	-	Issue of Certificate
	-	Preservation & Vacuum Packing.

NOTE1: Material Replacement

Replacement with new material will be charged according OEM current list price plus a handling charge of 15%.

NOTE2: *If Required