

Fuel Nozzle



Section	Accessories
ATA chapter	72-41-12
Check & Test Total Time	14 (days)
Overhaul Total Time	21 (days)
Quantity (min)	10 Each

LF-Manifold

Part Numbers

2-163-620-09	2-163-620-25	2-163-620-33	2-163-620-41	2-163-620-24	2-163-620-34	2-163-620-40
2-163-620-17	2-163-620-27	2-163-620-35	2-163-620-10	2-163-620-26	2-163-620-36	2-163-620-42
2-163-620-23	2-163-620-37	2-163-620-39	2-163-620-18	2-163-620-28	2-163-620-38	

Repair Code	Repair No.	Repair Description	Price per Each
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10

CHECK & TEST

CI

Incoming Receiving Acceptance
 Visual Check to Detect the Defects
 External Cleaning
 Check (Include Visual Inspection, Dimensional Inspection, FPI, Eddy Current Inspection)
 Performing Functional Test
 Issue of Certificate
 Preservation & Vacuum Packing.

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OVERHAUL

	-	Incoming Receiving Acceptance
	-	Disassembly
	-	Ultrasonic Cleaning
	-	Check (Include Visual Inspection, Dimensional Inspection, FPI, Eddy Current Inspection)
	01	Repair of primary and secondary leakage
	02	Repair of defective fuel nozzles
	-	O-Ring, Helicoil Insert, Restrictor, Missing Parts Replacement*
	-	Assembly
	-	Performing Functional Test
	-	Issue of Certificate
	-	Preservation & Vacuum Packing.

NOTE1: Material Replacement

Replacement with new material will be charged according OEM current list price plus a handling charge of 15%.

NOTE2: *If Required