



**LF507-1F Engine**

Section	Accessories
ATA chapter	73-20-21
Check & Test Total Time	15 (days)
Repair Total Time	30 (days)
Quantity (min)	1 Each

### Part Numbers

110951-08A3 / 2-193-330-02	110951-11B3 / 2-193-330-07	110951-11D7 / 2-193-330-09	110951-11E13 / 2-193-330-12
110951-09A3 / 2-193-330-03	110951-11B3-10 / 2-193-330-07	110951-11D8 / 2-193-330-09	110951-11E14 / 2-193-330-13
110951-09B3 / 2-193-330-05	110951-11B5 / 2-193-330-07	110951-11E3 / 2-193-330-10	110951-11E12 / 2-193-330-11
110951-10A3 / 2-193-330-04	110951-11C3 / 2-193-330-08	110951-11E5 / 2-193-330-10	110951-11E11 / 2-193-330-11
110951-10A4 / 2-193-330-04	110951-11C3-10 / 2-193-330-08	110951-11E7 / 2-193-330-10	110951-11D5 / 2-193-330-09
110951-10B3 / 2-193-330-06	110951-11C5 / 2-193-330-08	110951-11E8 / 2-193-330-10	110951-11E10 / 2-193-330-11
110951-10B4 / 2-193-330-06	110951-11C5-10 / 2-193-330-08	110951-11E9 / 2-193-330-11	110951-11D3 / 2-193-330-09
110951-10B5 / 2-193-330-06			

Repair Code	Repair No.	Repair Description	Price per Each
10		<b>CHECK &amp; TEST</b>	
	CI	Incoming Receiving Acceptance Visual Check to Detect the Defects External Cleaning Check (Include Visual Inspection, Dimensional Inspection, FPI) Performing Functional Test Issue of Certificate Preservation & Packing.	

20		Repair
	-	Incoming Receiving Acceptance
	-	Disassembly
	-	Ultrasonic Cleaning
	-	Check (Include Visual Inspection, Dimensional Inspection, FPI)
	01	Repair of Surface Defects
	02	Repair of Threads
	03	Repair of Chemically Treated Surfaces
	04	Repair of Gear Teeth
	05	Repair of Screw-Lock Inserts
	06	Repair of Identification Plate
	07	Repair of Speed Sensor cover
	08	Repair of Alternator Retaining Plate Assembly
	09	Repair of Rotor, Shaft and Thrust Washer Assembly
	10	Repair of Receptacle Connector
	11	Repair of Speed Sensor Shaft and Insert Assembly

	12	Repair of Speed Sensor Shaft
	13	Repair of PLA Cover Assembly
	14	Repair of PLA Shaft Assembly
	15	Repair of CDP Amplifier Bracket and Insert Assembly
	16	Repair of CDP Amplifier Link and Pin Assembly
	17	Repair of CDP Amplifier Piston and Spring Assembly
	18	Repair of CDP Amplifier Piston and Spring Assembly
	19	Repair of WF Track Retainer and Pin Assembly
	20	Repair of Bearing Support Bracket Assembly
	21	Repair of WF Track Lever and Shaft Assembly
	22	Repair of WF Track and Arm Assembly
	23	Repair of PLAManual Piston Cover and Pin Assembly
	24	Repair of PLAManual Piston Cover and Pin Assembly
	25	Repair of Stepper Motor Cover and Insert Assembly
	26	Repair of Main Housing Bearing and Retainer Assembly
	27	Repair of Main Housing, Insert and Drive Plug Assembly
	28	Repair of Main Housing, Insert and Drive Plug Assembly
	29	Repair of Alternator Assembly
	30	Repair of Screw Lock Inserts
	-	Missing Parts Replacement*
	-	Assembly
	-	Performing Functional Test
	-	Issue of Certificate
	-	Preservation & Packing.

NOTE1: Material Replacement

Replacement with new material will be charged according OEM current list price plus a handling charge of 15%.

NOTE2: \*If Required