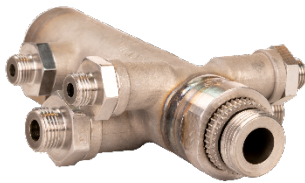


Flow Divider Valve Assembly



Section	Accessories
ATA chapter	73-14-01 , 72-34-57
Check & Test Total Time	5 (days)
Overhaul Total Time	15 (days)
Quantity (min)	1 Each

LF507/ALF502 Family Engine

Part Numbers

2-300-711-01	34050	2-300-711-02	56075

Repair Code	Repair No.	Repair Description	Price per Each
10		CHECK & TEST	
	Cl	Incoming Receival Acceptance Visual Check to Detect the Defects External Cleaning Check (Include Visual Inspection, Dimential Inspection, FPI) Performing Functional Test Issue of Certificate Preservation & Vacuum Packing.	
20		OVERHAUL	
	-	Incoming Receival Acceptance	
	-	Disassembly	
	-	Ultrasonic Cleaning	
	-	Check (Include Visual Inspection, Dimential Inspection, FPI)	
	01	Materials needed for repair of minor damage to primary and secondary outlets and drain	
	02	Repair any apparent minor damage	
	03	Remove burrs from threads.	
	04	Polish piston surface	
	05	Repair minor damage to mounting holes.	
	06	Rinse in solvent to remove any contamination.	
	07	Blow dry with dry, filtered shop air.	
	-	Missing Parts Replacement*	
	-	Assembly	
	-	Performing Functional Test	
	-	Issue of Certificate	
	-	Preservation & Vacuum Packing.	

NOTE1: Material Replacement

Replacement with new material will be charged according OEM current list price plus a handling charge of 15%.

NOTE2: *If Required