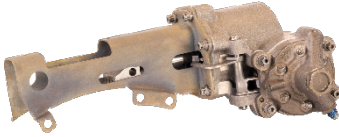


Interstage Air-Bleed Actuator Assy.



| Section | Accessories |
|-------------------------|-------------|
| ATA chapter | 75-31-01 , |
| Check & Test Total Time | 7 (days) |
| Overhaul Total Time | 15 (days) |
| Quantity (min) | 1 Each |

LF507/ALF502 Family Engine

Part Numbers

| | | | |
|--------------|--------------|--------------|--------------|
| 2-160-350-24 | 2-160-350-27 | 2-160-350-37 | 2-160-350-39 |
| 2-160-350-26 | 2-160-350-34 | 2-160-350-38 | 2-160-350-40 |
| 2-160-350-41 | | | |

| Repair Code | Repair No. | Repair Description | Price per Each |
|-------------|------------|---|----------------|
| 10 | | CHECK & TEST | |
| | CI | Incoming Reveal Acceptance Visual Check to Detect the Defects External Cleaning Check (Include Visual Inspection, Dimential Inspection, MPI) Performing Functional Test Issue of Certificate Preservation & Vacuum Packing. | |
| 20 | | OVERHAUL | |
| | - | Incoming Reveal Acceptance | |
| | - | Disassembly | |
| | - | Ultrasonic Cleaning | |
| | - | Check (Include Visual Inspection, Dimential Inspection, MPI) | |
| | 01 | Repair Nicks, Burrs, and Scratches | |
| | 02 | Repair Damaged Threads | |
| | 03 | Repair Cracks in Bracket Assembly | |
| | 04 | Repair Pin | |
| | 05 | Repair minor nicks, scratches or scoring housing cylinder inner diameter | |
| | 06 | Repair of Excessive Grooving on Housing Cylinder ID | |
| | - | Missing Parts Replacement* | |
| | - | Assembly | |
| | - | Performing Functional Test | |
| | - | Issue of Certificate Preservation & Vacuum Packing. | |

NOTE1: Material Replacement

Replacement with new material will be charged according OEM current list price plus a handling charge of 15%.

NOTE2: *If Required